

Work Order ID 75504***75504****Eagle Oct 28* Page 1

Monday, October 24, 2011 11:03:38 AM

Item ID: D412-761-043

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop ***NS2***

Item Name: Modified Latch Mechanism, LH

Start Date: 10/24/2011 Start Qty: 1.00

1

Cust Item ID:

Required Date: 10/28/2011 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: *MLT*Date: *11-10-24*

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN D412-761

Rev D

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-761-043 CHG001

*8/11/26**For MLT 11-10-24*

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

SP 11-10-24

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

*8/11/26**(X)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 75504***75504***

Page 2

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Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-761-043								
	Location: <u>B</u>								
	PPP Rev: <u>B</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

11/10/2011

11/10/2011

MF
11-10-26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

Picklist Print

Monday, October 24, 2011 11:03:37 AM

Page 1

Work Order ID: 75504

Parent Item: D412-761-043

Parent Item Name: Modified Latch Mechanism, LH


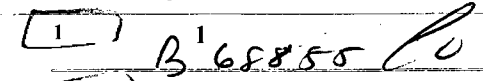

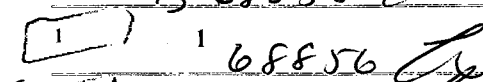

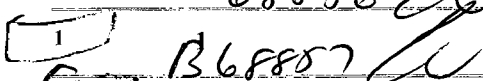

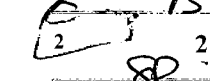
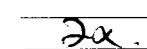

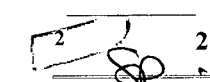
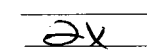

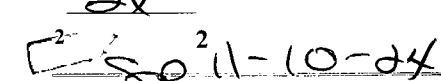
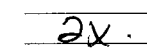
Start Date: 10/24/2011

Required Date: 10/28/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 09-01-13 rev.C as per dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
 D3589-041 LATCH ASSEMBLY		Manufactured	No			110	Each	0.0000					
 D3589-047 FWD GUIDE		Manufactured	No			110	Each	0.0000					
 D3589-049 Aft Guide		Manufactured	No			110	Each	0.0000					
 MS16997-22 SCREW		Purchased	No			110	Each	53.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST314		53							
				102569		3							
				117557		50							
 AN960JD6L Washer		Purchased	No			110	Each	832.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST344		832							
				5519		832							
 MS21042L06 Nut		Purchased	No			110	Each	226.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST300		226							
				118354		3							
				118686		73							
				119109		100							
				119307		50							

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

5.0 PARTS LIST, FULL VERTICAL REFERENCE DOOR MOD

QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
X					D412-761-041	FULL VERTICAL REFERENCE DOOR KIT, LH
	X	1			D412-761-043	MODIFIED LATCH MECHANISM KIT, LH
1		X			D412-761-045	LARGE BUBBLE WINDOW KIT, LH
1			X		D412-761-047	DOOR MOUNTED INSTRUMENT PANEL KIT, LH
1				X	D412-761-049	ARMREST KIT, LH
	1				D3589-041	LATCH ASSEMBLY
	1				D3589-047	FORWARD GUIDE
	1				D3589-049	AFT GUIDE
	2				MS16997-22	SCREW
	2				AN960JD6L	WASHER
	2				MS21042L06	NUT
		1			D3676-1	LARGE BUBBLE WINDOW
		1			D3678-1	PLACARD
		1			D3678-3	PLACARD
		1			D3700-1	INBOARD WINDOW DOUBLER
		1			D3700-3	OUTBOARD WINDOW DOUBLER
		1			D3701-1	FLOOR DOUBLER
	1				D3702-1	FORWARD DOUBLER
	1				D3703-1	AFT DOUBLER
	1				D3703-3	AFT CORNER DOUBLER
	1				D3703-5	AFT CAP
	1				D3704-1	ESCUTCHEON
	1				D3704-3	ESCUTCHEON
	1				D3708-1	ANGLE
	1				D3708-3	ANGLE
	1				D3709-1	ANGLE
	1				D3709-3	ANGLE
	1				D3802-1-135	SEAL
	1				DT9458	CUTTING TEMPLATE
	26				AN3-7A	BOLT
	52				AN960JD10	WASHER
	26				MS21042L3	NUT
	1				MS24694-C5	SCREW (OR MS24694-S5)
	1				MS24694-C13	SCREW (OR MS24694-S13)
			1		D3705-041	INSTRUMENT PANEL ASSEMBLY
			1		D3705-043	* INSTRUMENT PANEL WELDMENT
			1		D3335-1	* SPRING
			1		D3705-5	* ACCESS PANEL
			1		D3706-5	* PIN
			2		D3707-3	* MOUNTING LUG
			4		AN526C1032R6	* SCREW
			1		AN960JD516	* WASHER
			1		MS171498	* SPRING SLOTTED PIN
			4		MS24693-C272	* SCREW (OR MS24693-S272)

*DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

(CONTINUED ON PAGE 9)

(CONTINUED FROM PAGE 8)

QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
	2				D3707-1	MOUNTING LUG
	1				D3790-1	INDEXING BLOCK
	1				D3867-1	CONNECTOR PLATE
	4				AN3-3A	BOLT
	6				AN526C1032R6	SCREW
	2				AN743-12	BRACKET
	6				AN960JD10L	WASHER
	6				MS21075L3	NUTPLATE (OR MS21073-3)
	4				MS24693-C272	SCREW (OR MS24693-S272)
	1				MS27039-1-17	SCREW
	1				MS27039-1-27	SCREW
	4				MS21042L3	NUT
	2				MS21919WDG8	CLAMP
				1	D3694-041	MOUNTING PLATE ASSEMBLY
				1	D3694-1	* KEYWAY
				1	D3694-3	* PROTECTIVE PLATE
				1	D3694-5	* MOUNTING PLATE
				1	AN526C1032R8	* SCREW
				5	AN960JD10	* WASHER
				4	MS21042L3	* NUT
				2	MS21209F1-20	* HELI-COIL, SCREW LOCKING (RED)
				1	MS24693-C271	* SCREW (OR MS24693-S271)
				4	MS24693-C273	* SCREW (OR MS24693-S273)
				1	D3695-041	SLIDER ASSEMBLY
				1	D3695-1	* SLIDER
				1	D3695-3	* STOPPER
				1	D3801-1	* HAND RETRACTABLE SPRING PLUNGER
				1	MS21209F6-25	* HELI-COIL, SCREW LOCKING (RED)
				4	MS21209F1-20	* HELI-COIL, SCREW LOCKING (RED)
				4	MS24693-C276	* SCREW (OR MS24693-S276)
				1	D3780-041	ARMREST ASSEMBLY
				1	D3696-041	* ARM ASSEMBLY
				1	D3696-1	** ARM
				1	D3801-3	** HAND RETRACTABLE SPRING PLUNGER
				1	D3781-041	* LATERAL CUSHION ASSEMBLY
				1	D3781-043	* ARMREST CUSHION ASSEMBLY
				1	D3785-3	* BRACKET
				1	D3977-1	* BOLT
				1	D3978-1	* NUT (CASTELLATED)
				1	D3979-1	* WASHER (SQUARE HOLE)
				2	AN970-6	* WASHER
				1	MS24665-302	* COTTER PIN
				2	MS21042L3	* NUT
				2	MS24693-C272	* SCREW
				2	MS24693-C277	* SCREW
				1	NAS1149D0663J	* WASHER

* DENOTES PART IS INCLUDED WITH ASSEMBLY ABOVE

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(CONTINUED ON PAGE 10)

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Revision: D

Date: 09.06.18

(CONTINUED FROM PAGE 9)

QTY -041	QTY -043	QTY -045	QTY -047	QTY -049	PART NUMBER	DESCRIPTION
	1			11	AN3-6A	BOLT
	1			1	AN6-26	BOLT
	1			1	AN310-6	CASTELLATED NUT
	1			11	AN960JD10	WASHER
	1			1	AN960JD616L	WASHER
	1			2	NAS1515H6L	WASHER
	1			1	MS24665-302	COTTER PIN
	1			3	MS21071L3	ANCHORNUT
	1			8	MS21075L3	NUTPLATE

6.0 PARTS LIST, OPTIONAL VENT KIT

QTY -141	PART NUMBER	DESCRIPTION
X	D412-761-141	VENT KIT
4	D3932-1	SNAP VENT

